

Safety Data Sheet

according to Regulation (EC) No 1907/2006

WP HK 3000 10:1 2K-Hochleistungskleber 50g (Part A)

Revision date: 12.06.2023

Product code: 70155004_PartA

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

WP HK 3000 10:1 2K-Hochleistungskleber 50g (Part A)

Further trade names

WP HK 3000 10:1 2K-Hochleistungskleber 150g (Part A) -> 7011585103

UFI: ANYV-C9FC-500U-5TJQ

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Adhesives and sealants

1.3. Details of the supplier of the safety data sheet

Company name: Werkstatt-Produkte GmbH

Street: Hahnerberger Str. 175

Place: 42349 Wuppertal

Telephone: +49 (0) 202 - 495839-0

Telefax: +49 (0) 202 - 495839-10

e-mail: info@werkstatt-produkte.de

Internet: www.werkstatt-produkte.de

1.4. Emergency telephone number:

+49 (0) 89-19240 (24h) (deutsch und englisch)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin Irrit. 2; H315

Eye Irrit. 2; H319

Skin Sens. 1; H317

Aquatic Acute 1; H400

Aquatic Chronic 1; H410

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

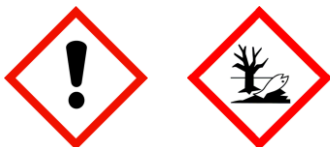
Hazard components for labelling

bis-[4-(2,3-epoxipropoxy)phenyl]propane

dibenzoyl peroxide; benzoyl peroxide

Signal word: Warning

Pictograms:



Hazard statements

H315

Causes skin irritation.

H317

May cause an allergic skin reaction.

H319

Causes serious eye irritation.

H410

Very toxic to aquatic life with long lasting effects.

Precautionary statements

P101

If medical advice is needed, have product container or label at hand.

P102

Keep out of reach of children.

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P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P391	Collect spillage.
P501	Dispose of contents/container to an appropriate recycling or disposal facility.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.
People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
1675-54-3	bis-[4-(2,3-epoxipropoxy)phenyl]propane			65 - 90 %
	216-823-5	603-073-00-2	01-2119456619-26	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411			
94-36-0	dibenzoyl peroxide; benzoyl peroxide			10 - 15 %
	202-327-6	617-008-00-0	01-2119511472-50	
	Org. Perox. B, Eye Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1; H241 H319 H317 H400 H410			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
1675-54-3	216-823-5	bis-[4-(2,3-epoxipropoxy)phenyl]propane	65 - 90 %
	Skin Irrit. 2; H315: >= 5 - 100 Eye Irrit. 2; H319: >= 5 - 100		
94-36-0	202-327-6	dibenzoyl peroxide; benzoyl peroxide	10 - 15 %
	inhalation: LC50 = > 24,3 mg/l (dusts or mists); oral: LD50 = > 2000 mg/kg Aquatic Acute 1; H400: M=10 Aquatic Chronic 1; H410: M=10		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. Take off immediately all contaminated clothing and wash it before reuse.

After inhalation

Remove casualty to fresh air and keep warm and at rest. If unconscious but breathing normally, place in recovery position and seek medical advice. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Take off contaminated clothing and wash it before reuse. Gently wash with plenty of soap and water. In case of skin reactions, consult a physician.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing. Protect uninjured eye.

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After ingestion

Rinse mouth thoroughly with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person or a person with cramps. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam, Carbon dioxide (CO₂), Dry extinguishing powder
Co-ordinate fire-fighting measures to the fire surroundings.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated: Pyrolysis products, toxic (Carbon monoxide, Carbon dioxide (CO₂))

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

For non-emergency personnel

Provide adequate ventilation. Use personal protection equipment.

For emergency responders

Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment.

6.3. Methods and material for containment and cleaning up

For containment

Stop leak if safe to do so. Cover drains.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

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7.1. Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints on joint storage

Keep away from: Food and feedingstuffs
 Protect from direct sunlight.
 Do not store together with: Oxidizing agent, Acids

Further information on storage conditions

Recommended storage temperature: 5 - 25°C

7.3. Specific end use(s)

Adhesives and sealants (Multi-component adhesives and sealants)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL/DMEL values

CAS No	Name of agent			
DNEL type		Exposure route	Effect	Value
94-36-0	dibenzoyl peroxide; benzoyl peroxide			
Worker DNEL, long-term		inhalation	systemic	494 mg/m³
Worker DNEL, long-term		dermal	systemic	1166 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	200 mg/m³

PNEC values

CAS No	Name of agent		
Environmental compartment	Value		
94-36-0	dibenzoyl peroxide; benzoyl peroxide		
Freshwater	0.00002 mg/l		
Marine water	0.000002 mg/l		
Freshwater sediment	0,013 mg/kg		
Marine sediment	0,001 mg/kg		
Micro-organisms in sewage treatment plants (STP)	0,35 mg/l		
Soil	0,003 mg/kg		

Additional advice on limit values

To date, no national critical limit values exist.

8.2. Exposure controls

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Appropriate engineering controls

Provide adequate ventilation as well as local exhaustion at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection. (EN 166)

Hand protection

Wear suitable gloves. (EN ISO 374)

By long-term hand contact

Suitable material: Butyl caoutchouc (butyl rubber)

Thickness of the glove material: > 0,4mm

Permeation time (maximum wear duration): > 480 min.

By short-term hand contact

Suitable material: Butyl caoutchouc (butyl rubber)

Thickness of the glove material: > 0,4mm

Permeation time (maximum wear duration): > 120 min.

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. (EN 14387) Filter type: AX

Respiratory protection necessary at: high concentrations

Thermal hazards

No information available.

Environmental exposure controls

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid (Paste)
Colour:	No information available.
Odour:	characteristic
Odour threshold:	not determined
Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	not determined
Flammability:	Non-flammable.
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	204 °C
Auto-ignition temperature:	not determined

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Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic:	not determined
Water solubility:	not determined
Solubility in other solvents	not determined
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density:	1,07 g/cm ³
Relative vapour density:	not determined
Particle characteristics:	not applicable

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Protect against: Heat, Frost

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

In case of fire may be liberated: Pyrolysis products, toxic (Carbon monoxide Carbon dioxide (CO₂))

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
94-36-0	dibenzoyl peroxide; benzoyl peroxide				
	oral	LD50 > 2000 mg/kg	Rat	Manufacturer	
	inhalation (4 h) dust/mist	LC50 > 24,3 mg/l	Rat	Manufacturer	

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (bis-[4-(2,3-epoxipropoxy)phenyl]propane; dibenzoyl peroxide; benzoyl peroxide)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

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STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

oral, dermal, inhalative, Eye contact

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information

12.1. Toxicity

Very toxic to aquatic life.

Very toxic to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
94-36-0	dibenzoyl peroxide; benzoyl peroxide					
	Acute fish toxicity	LC50	0,06 mg/l	96 h	Piscis	Manufacturer
	Acute algae toxicity	ErC50	0,06 mg/l	72 h	Algae	Manufacturer

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

List of Wastes Code - residues/unused products

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080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:

UN 3082

14.2. UN proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL-A-DIGLYCIDYLETHER, BENZOYLPEROXID)

14.3. Transport hazard class(es):

9

14.4. Packing group:

III

Hazard label:

9



Classification code:

M6

Special Provisions:

274 335 375 601

Limited quantity:

5 L

Excepted quantity:

E1

Transport category:

3

Hazard No:

90

Tunnel restriction code:

-

Inland waterways transport (ADN)

14.1. UN number or ID number:

UN 3082

14.2. UN proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL-A-DIGLYCIDYLETHER, BENZOYLPEROXID)

14.3. Transport hazard class(es):

9

14.4. Packing group:

III

Hazard label:

9



Classification code:

M6

Special Provisions:

274 335 375 601

Limited quantity:

5 L

Excepted quantity:

E1

Marine transport (IMDG)

14.1. UN number or ID number:

UN 3082

14.2. UN proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL-A-DIGLYCIDYLETHER, BENZOYLPEROXIDE)

14.3. Transport hazard class(es):

9

14.4. Packing group:

III

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Hazard label:

9



Special Provisions:

274 335 969

Limited quantity:

5 L

Excepted quantity:

E1

EmS:

F-A, S-F

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:

UN 3082

14.2. UN proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL-A-DIGLYCIDYLETHER, BENZOYLPEROXIDE)

14.3. Transport hazard class(es):

9

14.4. Packing group:

III

Hazard label:

9



Special Provisions:

A97 A158 A197 A215

Limited quantity Passenger:

30 kg G

Passenger LQ:

Y964

Excepted quantity:

E1

IATA-packing instructions - Passenger:

964

IATA-max. quantity - Passenger:

450 L

IATA-packing instructions - Cargo:

964

IATA-max. quantity - Cargo:

450 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS:

Yes



Danger releasing substance:

bis-[4-(2,3-epoxipropoxy)phenyl]propane
dibenzoyl peroxide; benzoyl peroxide

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

Information according to 2012/18/EU
(SEVESO III):

E1 Hazardous to the Aquatic Environment

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D):

2 - obviously hazardous to water

Additional information

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Observe in addition any national regulations!

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

CLP: Classification, labelling and Packaging
 REACH: Registration, Evaluation and Authorization of Chemicals
 GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
 UN: United Nations
 CAS: Chemical Abstracts Service
 DNEL: Derived No Effect Level
 DMEL: Derived Minimal Effect Level
 PNEC: Predicted No Effect Concentration
 ATE: Acute toxicity estimate
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%
 LL50: Lethal loading, 50%
 EL50: Effect loading, 50%
 EC50: Effective Concentration 50%
 ErC50: Effective Concentration 50%, growth rate
 NOEC: No Observed Effect Concentration
 BCF: Bio-concentration factor
 PBT: persistent, bioaccumulative, toxic
 vPvB: very persistent, very bioaccumulative
 MARPOL: International Convention for the Prevention of Marine Pollution from Ships
 IBC: Intermediate Bulk Container
 VOC: Volatile Organic Compounds
 SVHC: Substance of Very High Concern
 ADR: Accord européen sur le transport des marchandises dangereuses par Route
 (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 RID: Regulations concerning the international carriage of dangerous goods by rail
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
 IMDG: International Maritime Code for Dangerous Goods
 EmS: Emergency Schedules
 MFAG: Medical First Aid Guide
 IATA: International Air Transport Association
 ICAO: International Civil Aviation Organization
 For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
Aquatic Acute 1; H400	Calculation method
Aquatic Chronic 1; H410	Calculation method

Relevant H and EUH statements (number and full text)

H241 Heating may cause a fire or explosion.
 H315 Causes skin irritation.

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H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

WP HK 3000 10:1 2K-Hochleistungskleber (Part B)

Further trade names

WP HK 3000 10:1 2K-Hochleistungskleber (Part B) -> 7011585103

UFI: KQYV-V94R-G00C-T54S

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Adhesives and sealants

1.3. Details of the supplier of the safety data sheet

Company name: Werkstatt-Produkte GmbH

Street: Hahnerberger Str. 175

Place: 42349 Wuppertal

Telephone: +49 (0) 202 - 495839-0

Telefax: +49 (0) 202 - 495839-10

e-mail: info@werkstatt-produkte.de

Internet: www.werkstatt-produkte.de

1.4. Emergency telephone number:

+49 (0) 89-19240 (24h) (deutsch und englisch)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Flam. Liq. 2; H225

Skin Irrit. 2; H315

Eye Irrit. 2; H319

Skin Sens. 1; H317

STOT SE 3; H335

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate

methacrylic acid; 2-methylpropenoic acid

Signal word: Danger

Pictograms:



Hazard statements

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

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P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P403+P235	Store in a well-ventilated place. Keep cool.
P501	Dispose of contents/container to an appropriate recycling or disposal facility.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.
People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
80-62-6	methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate			80 - < 100 %
	201-297-1	607-035-00-6	01-2119452498-28	
	Flam. Liq. 2, Skin Irrit. 2, Skin Sens. 1, STOT SE 3; H225 H315 H317 H335			
79-41-4	methacrylic acid; 2-methylpropenoic acid			1 - < 3 %
	201-204-4	607-088-00-5	01-2119463884-26	
	Acute Tox. 3, Acute Tox. 4, Acute Tox. 4, Skin Corr. 1A, Eye Dam. 1, STOT SE 3; H311 H332 H302 H314 H318 H335			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
79-41-4	201-204-4	methacrylic acid; 2-methylpropenoic acid	1 - < 3 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 300 mg/kg; oral: LD50 = 1320 mg/kg Eye Dam. 1; H318: >= 3 - 100 Eye Irrit. 2; H319: >= 1 - < 3 STOT SE 3; H335: >= 1 - 100	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. Take off immediately all contaminated clothing and wash it before reuse.

After inhalation

Remove casualty to fresh air and keep warm and at rest. If unconscious but breathing normally, place in recovery position and seek medical advice. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Take off contaminated clothing and wash it before reuse. Gently wash with plenty of soap and water. In case of skin reactions, consult a physician.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing. Protect uninjured eye.

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After ingestion

Rinse mouth thoroughly with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person or a person with cramps. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam, Carbon dioxide (CO₂), Dry extinguishing powder
Co-ordinate fire-fighting measures to the fire surroundings.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated: Pyrolysis products, toxic (Carbon monoxide, Carbon dioxide (CO₂))

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

For non-emergency personnel

Provide adequate ventilation. Use personal protection equipment.

For emergency responders

Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment.

6.3. Methods and material for containment and cleaning up

For containment

Stop leak if safe to do so. Cover drains.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

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7.1. Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints on joint storage

Keep away from: Food and feedingstuffs
 Protect from direct sunlight.
 Do not store together with: Oxidizing agent, Acids

Further information on storage conditions

Recommended storage temperature: 5 - 25°C

7.3. Specific end use(s)

Adhesives and sealants (Multi-component adhesives and sealants)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limit values

CAS No	Name of agent	ppm	mg/m ³	fib/cm ³	Category	Origin
80-62-6	Methyl methacrylate	50	-		TWA (8 h)	
		100	-		STEL (15 min)	

DNEL/DMEL values

CAS No	Name of agent			
DNEL type	Exposure route		Effect	Value
80-62-6	methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate			
Worker DNEL, long-term	inhalation		systemic	208 mg/m ³
Worker DNEL, long-term	dermal		systemic	13,67 mg/kg bw/day
Worker DNEL, acute	inhalation		systemic	416 mg/m ³

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PNEC values

CAS No	Name of agent	
	Environmental compartment	Value
80-62-6	methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	
	Freshwater	0,94 mg/l
	Marine water	0,094 mg/l
	Freshwater sediment	10,2 mg/kg
	Marine sediment	1,02 mg/kg
	Micro-organisms in sewage treatment plants (STP)	10 mg/l
	Soil	1,48 mg/kg

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection. (EN 166)

Hand protection

Wear suitable gloves. (EN ISO 374)

By long-term hand contact

Suitable material: Butyl caoutchouc (butyl rubber)

Thickness of the glove material: > 0,4mm

Permeation time (maximum wear duration): > 480 min.

By short-term hand contact

Suitable material: Butyl caoutchouc (butyl rubber)

Thickness of the glove material: > 0,4mm

Permeation time (maximum wear duration): > 120 min.

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. (EN 14387) Filter type: AX

Respiratory protection necessary at: high concentrations

Thermal hazards

No information available.

Environmental exposure controls

Avoid release to the environment.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid (Paste)
Colour:	No information available.
Odour:	characteristic
Odour threshold:	not determined
Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	> 101 °C
Flammability:	Highly flammable liquid and vapour.
Lower explosion limits:	2,1 vol. %
Upper explosion limits:	12,5 vol. %
Flash point:	10 °C
Auto-ignition temperature:	not determined
Decomposition temperature:	not determined
pH-Value:	3,0 - 3,5 (5%)
Viscosity / kinematic:	not determined
Water solubility:	not determined
Solubility in other solvents	not determined
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density:	0,96 g/cm ³
Relative vapour density:	not determined
Particle characteristics:	not applicable

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Protect against: Heat, Frost

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

In case of fire may be liberated: Pyrolysis products, toxic (Carbon monoxide Carbon dioxide (CO₂))

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

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ATEmix calculated

ATE (oral) 44147,2 mg/kg; ATE (dermal) 10033,4 mg/kg; ATE (inhalation vapour) 367,89 mg/l; ATE (inhalation dust/mist) 50,167 mg/l

CAS No	Chemical name					
	Exposure route	Dose		Species	Source	Method
79-41-4	methacrylic acid; 2-methylpropenoic acid					
	oral	LD50 mg/kg	1320	Rat	ECHA	
	dermal	ATE	300 mg/kg			
	inhalation vapour	ATE	11 mg/l			
	inhalation dust/mist	ATE	1,5 mg/l			

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate; methacrylic acid; 2-methylpropenoic acid)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

oral, dermal, inhalative, Eye contact

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
79-41-4	methacrylic acid; 2-methylpropenoic acid					
	Acute fish toxicity	LC50	85 mg/l	96 h Piscis	Manufacturer	

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

No information available.

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12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: ADHESIVES
14.3. Transport hazard class(es): 3
14.4. Packing group: II
 Hazard label: 3



Classification code: F1
 Special Provisions: 640D
 Limited quantity: 5 L
 Excepted quantity: E2
 Transport category: 2
 Hazard No: 33
 Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3

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14.4. Packing group:

Hazard label:

II

3



Classification code:

F1

Special Provisions:

640D

Limited quantity:

5 L

Excepted quantity:

E2

Marine transport (IMDG)

14.1. UN number or ID number:

UN 1133

14.2. UN proper shipping name:

ADHESIVES

14.3. Transport hazard class(es):

3

14.4. Packing group:

II

Hazard label:

3



Special Provisions:

-

Limited quantity:

5 L

Excepted quantity:

E2

EmS:

F-E, S-D

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:

UN 1133

14.2. UN proper shipping name:

ADHESIVES

14.3. Transport hazard class(es):

3

14.4. Packing group:

II

Hazard label:

3



Special Provisions:

A3

Limited quantity Passenger:

1 L

Passenger LQ:

Y341

Excepted quantity:

E2

IATA-packing instructions - Passenger:

353

IATA-max. quantity - Passenger:

5 L

IATA-packing instructions - Cargo:

364

IATA-max. quantity - Cargo:

60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

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Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

2010/75/EU (VOC):

100 %

Information according to 2012/18/EU
(SEVESO III):

P5c FLAMMABLE LIQUIDS

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D):

1 - slightly hazardous to water

Additional information

Observe in addition any national regulations!

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

CLP: Classification, labelling and Packaging

REACH: Registration, Evaluation and Authorization of Chemicals

GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals

UN: United Nations

CAS: Chemical Abstracts Service

DNEL: Derived No Effect Level

DMEL: Derived Minimal Effect Level

PNEC: Predicted No Effect Concentration

ATE: Acute toxicity estimate

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

LL50: Lethal loading, 50%

EL50: Effect loading, 50%

EC50: Effective Concentration 50%

ErC50: Effective Concentration 50%, growth rate

NOEC: No Observed Effect Concentration

BCF: Bio-concentration factor

PBT: persistent, bioaccumulative, toxic

vPvB: very persistent, very bioaccumulative

MARPOL: International Convention for the Prevention of Marine Pollution from Ships

IBC: Intermediate Bulk Container

VOC: Volatile Organic Compounds

SVHC: Substance of Very High Concern

ADR: Accord européen sur le transport des marchandises dangereuses par Route

(European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Regulations concerning the international carriage of dangerous goods by rail

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)

IMDG: International Maritime Code for Dangerous Goods

EmS: Emergency Schedules

MFAG: Medical First Aid Guide

IATA: International Air Transport Association

ICAO: International Civil Aviation Organization

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

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Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method

Relevant H and EUH statements (number and full text)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)