

Safety Data Sheet

according to Regulation (EC) No 1907/2006

MD-GLUE / GEL 454

Revision date: 30.06.2023

Product code: 40095

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

MD-GLUE / GEL 454

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Adhesives and sealants

1.3. Details of the supplier of the safety data sheet

Company name:	Werkstatt-Produkte GmbH	
Street:	Hahnerberger Str. 175	
Place:	42349 Wuppertal	
Telephone:	+49 (0) 202 - 495839-0	Telefax: +49 (0) 202 - 495839-10
e-mail:	info@werkstatt-produkte.de	
Internet:	www.werkstatt-produkte.de	

1.4. Emergency telephone number:

+49 (0) 89-19240 (24h) (deutsch und englisch)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

Skin Irrit. 2; H315
Eye Irrit. 2; H319
STOT SE 3; H335

Full text of hazard statements: see SECTION 16.

2.2. Label elements**Regulation (EC) No 1272/2008****Hazard components for labelling**

ethyl 2-cyanoacrylate

Signal word: Warning**Pictograms:****Hazard statements**

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

Precautionary statements

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P280	Wear protective gloves and eye/face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P405	Store locked up.
P501	Dispose of contents/container to an appropriate recycling or disposal facility.

Special labelling of certain mixtures

EUH202	Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.
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EUH208 Contains 1,4-dihydroxybenzene; hydroquinone; quinol. May produce an allergic reaction.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.
 People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
7085-85-0	ethyl 2-cyanoacrylate			80 - < 100 %
	230-391-5	607-236-00-9	01-2119527766-29	
	Skin Irrit. 2, Eye Irrit. 2, STOT SE 3; H315 H319 H335			
123-31-9	1,4-dihydroxybenzene; hydroquinone; quinol			0,1 - < 0,25 %
	204-617-8	604-005-00-4	01-2119524016-51	
	Carc. 2, Muta. 2, Acute Tox. 4, Eye Dam. 1, Skin Sens. 1B, Aquatic Acute 1, Aquatic Chronic 1; H351 H341 H302 H318 H317 H400 H410			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
7085-85-0	230-391-5	ethyl 2-cyanoacrylate	80 - < 100 %
	dermal: LD50 = > 2000 mg/kg; oral: LD50 = > 5000 mg/kg STOT SE 3; H335: >= 10 - 100		
123-31-9	204-617-8	1,4-dihydroxybenzene; hydroquinone; quinol	0,1 - < 0,25 %
	oral: LD50 = 367 mg/kg Aquatic Acute 1; H400: M=10 Aquatic Chronic 1; H410: M=1		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. Take off immediately all contaminated clothing and wash it before reuse.

After inhalation

Remove casualty to fresh air and keep warm and at rest. If unconscious but breathing normally, place in recovery position and seek medical advice. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Take off contaminated clothing and wash it before reuse. Gently wash with plenty of soap and water. In case of skin reactions, consult a physician. Do not peel solidified product off the skin. Do not use force or solvents to remove product incrustations from affected skin areas.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing. Protect uninjured eye.

After ingestion

Rinse mouth thoroughly with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person or a person with cramps. Get medical advice/attention if you feel unwell.

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4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam, Carbon dioxide (CO₂), Dry extinguishing powder
Co-ordinate fire-fighting measures to the fire surroundings.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated: Pyrolysis products, toxic (Carbon monoxide, Carbon dioxide (CO₂))

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

For non-emergency personnel

Provide adequate ventilation. Use personal protection equipment.

For emergency responders

Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment.

6.3. Methods and material for containment and cleaning up

For containment

Stop leak if safe to do so. Cover drains.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and

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clothes. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep in a cool, well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints on joint storage

Keep away from: Food and feedingstuffs

Protect from direct sunlight.

Do not store together with: Oxidizing agent

Further information on storage conditions

Store in a cool dry place. storage temperature: approx. 6 - 8 °C

7.3. Specific end use(s)

Adhesives and sealants

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL/DMEL values

CAS No	Name of agent			
DNEL type		Exposure route	Effect	Value
7085-85-0	ethyl 2-cyanoacrylate			
Consumer DNEL, acute		inhalation	local	9,25 mg/m³
Worker DNEL, acute		inhalation	local	9,25 mg/m³
Consumer DNEL, acute		inhalation	systemic	9,25 mg/m³
Worker DNEL, acute		inhalation	systemic	9,25 mg/m³
Consumer DNEL, long-term		inhalation	local	9,25 mg/m³
Worker DNEL, long-term		inhalation	local	9,25 mg/m³
Consumer DNEL, long-term		inhalation	systemic	9,25 mg/m³
Worker DNEL, long-term		inhalation	systemic	9,25 mg/m³
123-31-9	1,4-dihydroxybenzene; hydroquinone; quinol			
Worker DNEL, long-term		dermal	systemic	3,33 mg/kg bw/day
Worker DNEL, long-term		inhalation	systemic	2,1 mg/m³
Consumer DNEL, long-term		oral	systemic	0,6 mg/kg bw/day
Consumer DNEL, long-term		dermal	systemic	1,66 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	1,05 mg/m³

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PNEC values

CAS No	Name of agent	
Environmental compartment		Value
123-31-9	1,4-dihydroxybenzene; hydroquinone; quinol	
Freshwater		0,00057 mg/l
Marine water		0,00057 mg/l
Freshwater sediment		0,0049 mg/kg
Marine sediment		0,0049 mg/kg
Micro-organisms in sewage treatment plants (STP)		0,71 mg/l
Soil		0,00064 mg/kg

Additional advice on limit values

To date, no national critical limit values exist.

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection. (EN 166)

Hand protection

Wear suitable gloves. (EN ISO 374)

By long-term hand contact

Suitable material: Butyl caoutchouc (butyl rubber)

Thickness of the glove material: > 0,4mm

Permeation time (maximum wear duration): > 240 min.

By short-term hand contact

Suitable material: NBR (Nitrile rubber)

Thickness of the glove material: > 0,4mm

Permeation time (maximum wear duration): > 120 min.

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. (EN 14387) Filter type: A

Thermal hazards

No information available.

Environmental exposure controls

Avoid release to the environment.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid (Gel)
Colour:	colourless, transparent
Odour:	stinging
Odour threshold:	not determined
Melting point/freezing point:	- 22 °C
Boiling point or initial boiling point and boiling range:	> 200 °C
Flammability:	Non-flammable.
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	80 - 93,4 °C
Auto-ignition temperature:	485 °C
Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic:	not determined
Water solubility:	Reaction with: Water
Solubility in other solvents	not determined
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density:	1,1 g/cm ³
Relative vapour density:	not determined
Particle characteristics:	not determined

9.2. Other information

Other safety characteristics

Viscosity / dynamic: 150000-200000 mPa·s

Further Information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Protect against: Heat, Frost

10.5. Incompatible materials

Oxidising agent, strong, Water, Amines, Alcohols, Alkali (lye)

10.6. Hazardous decomposition products

In case of fire may be liberated: Pyrolysis products, toxic (Carbon monoxide Carbon dioxide (CO₂))

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

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Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
7085-85-0	ethyl 2-cyanoacrylate				
	oral	LD50 > 5000 mg/kg	Rat	Manufacturer	OECD 401
	dermal	LD50 > 2000 mg/kg	Rabbit	Manufacturer	OECD 402
123-31-9	1,4-dihydroxybenzene; hydroquinone; quinol				
	oral	LD50 367 mg/kg	Rat	Manufacturer	OECD 401

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

Contains 1,4-dihydroxybenzene; hydroquinone; quinol. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (ethyl 2-cyanoacrylate)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

oral, dermal, inhalative, Eye contact

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

Other information

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
123-31-9	1,4-dihydroxybenzene; hydroquinone; quinol					
	Acute algae toxicity	ErC50 0,033-0,3	72 h	Algae	Manufacturer	
	Acute crustacea toxicity	EC50 0,061-0,1	48 h	Daphnia magna (Big water flea)	Manufacturer	

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

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No information available.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
123-31-9	1,4-dihydroxybenzene; hydroquinone; quinol	0,59

BCF

CAS No	Chemical name	BCF	Species	Source
7085-85-0	ethyl 2-cyanoacrylate	0,776		

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Avoid release to the environment.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information**Land transport (ADR/RID)****14.1. UN number or ID number:**

UN 3334

14.2. UN proper shipping name:

Aviation regulated liquid, n.o.s. (ETHYLCYANACRYLATE)

14.3. Transport hazard class(es):

9

14.4. Packing group:

-

Classification code:

M11

Inland waterways transport (ADN)**14.1. UN number or ID number:**

UN 3334

14.2. UN proper shipping name:

AVIATION REGULATED LIQUID, N.O.S. (ETHYLCYANACRYLATE)

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14.3. Transport hazard class(es):

9

14.4. Packing group:

N-S

Classification code:

M11

Marine transport (IMDG)

14.1. UN number or ID number:

UN 3334

14.2. UN proper shipping name:

AVIATION REGULATED LIQUID, N.O.S. (ETHYLCYANACRYLATE)

14.3. Transport hazard class(es):

9

14.4. Packing group:

-

Hazard label:

9



Special Provisions:

960

Limited quantity:

-

Excepted quantity:

-

EmS:

-

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:

UN 3334

14.2. UN proper shipping name:

AVIATION REGULATED LIQUID, N.O.S. (ETHYLCYANACRYLATE)

14.3. Transport hazard class(es):

9

14.4. Packing group:

III

Hazard label:

9



Special Provisions:

A27

Limited quantity Passenger:

30 kg G

Passenger LQ:

Y964

Excepted quantity:

E1

IATA-packing instructions - Passenger:

964

IATA-max. quantity - Passenger:

450 L

IATA-packing instructions - Cargo:

964

IATA-max. quantity - Cargo:

450 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS:

No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

2010/75/EU (VOC):

< 2 %

Information according to 2012/18/EU (SEVESO III):

Not subject to 2012/18/EU (SEVESO III)

National regulatory information

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Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

Additional information

Observe in addition any national regulations!

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information**Abbreviations and acronyms**

CLP: Classification, labelling and Packaging
REACH: Registration, Evaluation and Authorization of Chemicals
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds
SVHC: Substance of Very High Concern
ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
IMDG: International Maritime Code for Dangerous Goods
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
ICAO: International Civil Aviation Organization
For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

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Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
STOT SE 3; H335	Calculation method

Relevant H and EUH statements (number and full text)

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
EUH202	Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.
EUH208	Contains 1,4-dihydroxybenzene; hydroquinone; quinol. May produce an allergic reaction.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)